

EC1350 Packard Mating Connector Terminal Installation Instructions (Metri-Pack 150 Series)

1 TOOLS REQUIRED FOR INSTALLATION

- A pair of barrel-style crimping tool and pair of wire strippers.
- Paladin open barrel crimper (Part #: PA-1631) or Crimp Tool Packard #12155975

A crimping tool with ratcheting action does not unlock the tool until the crimp is complete is the preferred tool. See Fig 1.

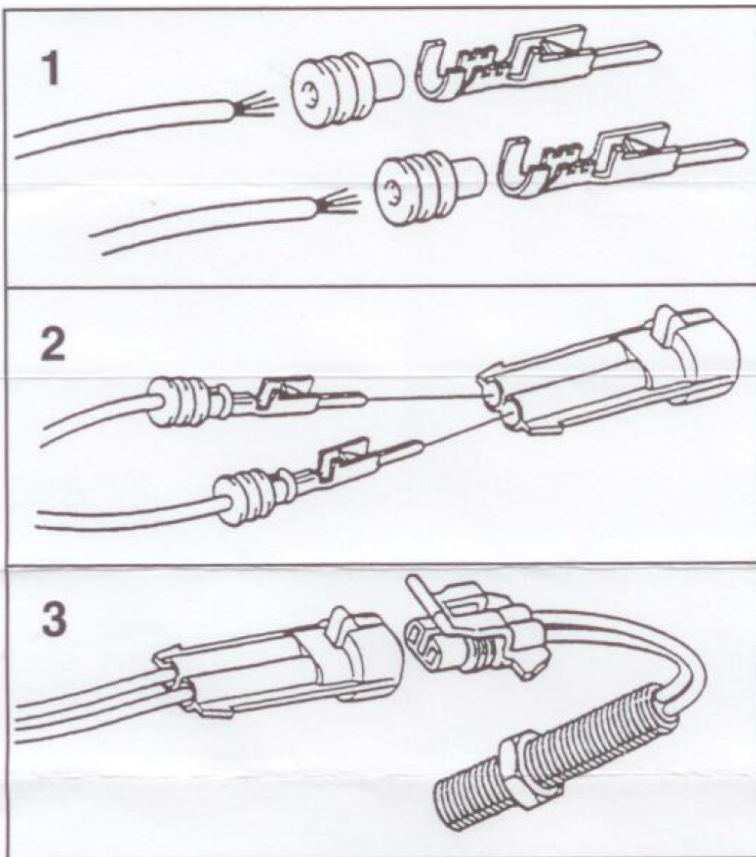
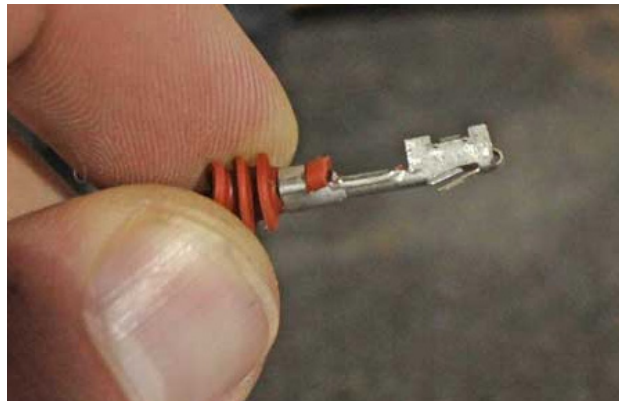
2 CRIMPING TERMINAL TO WIRE

1. Strip 1/4" of wire insulation.
2. Slide the silicone plug over the wire before adding the terminal to the wire.
3. Insert the terminal into the crimping tool. Ensure the wire and plug are fully seated in the terminal.
4. The tool has a special shape that forms an "M" shape on the tangs, pushing them into the wire. Crimp terminal to wire.
5. Once the terminals are crimped slide them into the connector until it clicks in place.

Fig 1: Crimping Tool



Finished Crimp



Questions?
Contact GAC for assistance.
GAC@governors-america.com or call: 1-413-233-1888