ESD1000 Series
Speed Control Unit

1 SPECIFICATIONS

<table>
<thead>
<tr>
<th>SYSTEM VOLTAGE</th>
<th>CONNECTOR TYPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product No.</td>
<td></td>
</tr>
<tr>
<td>12 VDC</td>
<td>Wire Leads</td>
</tr>
<tr>
<td>24 VDC</td>
<td>Terminal Strip</td>
</tr>
<tr>
<td>ESD1000-12</td>
<td></td>
</tr>
<tr>
<td>ESD1000-24</td>
<td></td>
</tr>
<tr>
<td>ESD1100-12</td>
<td></td>
</tr>
<tr>
<td>ESD1100-24</td>
<td></td>
</tr>
</tbody>
</table>

PERFORMANCE

- Isochronous Operation: ± 0.25% or better
- Speed Range / Governor: 1 - 7.5 KHz Continuous
- Speed Drift with Temperature: ±1% Maximum
- Yellow Wire Sensitivity: 130 Hz, ±15 Hz./Volt @ 5.1 K Impedance
- Speed Trim Range: ± 250 Hz

RELIABILITY

- Vibration: 5G @ 20-500 Hz
- Testing: Functionally Tested

NOTE: Reverse voltage is protected against by a parallel diode on the 12V unit and a series diode on the 24V unit. A 15A fuse must be installed in the positive battery lead. See Diagram below.

2 INSTALLATION

- Made in Agawam, MA, U.S.A.
- Dimensions:
  - Ø0.20 (5)
  - 3.97 (100.8)
  - 4.63 (117.6)
- Vertical orientation allows for the draining of fluids in moist environments.
- Mount in a cabinet, engine enclosure, or sealed metal box.
- Avoid Extreme Heat
- Dimensions: in (mm)

INPUT / OUTPUT

- DC Supply: 8-20VDC (12V Unit); 16-32VDC (24V Unit)
- Transient and Reverse Voltage Protected
- Polarity: Negative Ground (Case Isolated)
- Power Consumption: 60mA continuous plus actuator current
- Actuator Current @ 77°F (25°C): 10A Max Continuous
- Speed Sensor Signal: 1.0 - 120 Volts RMS

ENVIRONMENTAL

- Ambient Temperature: -40° to 85°C (-40 to 180°F)
- Relative Humidity: up to 100%
- All Surface Finishes: Fungus-Proof and Corrosion-Resistant

PHYSICAL

- Dimension: See Section 2 "Installation"
- Weight: 12 oz. (347 grams)
- Mounting: Any position, Vertical Preferred

NOTE
3 WIRING

- **TERMINAL**
  - Yellow
  - Brown
  - Orange
  - Green
  - Red
  - Black
  - White
  - Blue

- **DEFINITION**
  - Speed Trim Control
  - Magnetic Speed Pickup
  - Battery Power (+)
  - Battery Power (-)
  - Actuator

- **NOTES**
  - Wires must be twisted and/or shielded for their entire length
  - Gap between speed sensor and gear teeth should not be smaller than 0.02 in. (.51mm)
  - Speed sensor voltage should be at least 1V AC RMS during crank
  - Gap between speed sensor and gear teeth should not be smaller than 0.02 in. (.51mm)

**RECOMMENDATIONS**

1. Shielded cable should be used for all external connections to the ESD control.
2. One end of each shield, including the speed sensor shield, should be grounded to a single point on the ESD case.

4 STARTING THE ENGINE

**IMPORTANT**

Make sure the following adjustments are set before starting the engine.

<table>
<thead>
<tr>
<th>Gain</th>
<th>Middle Position</th>
</tr>
</thead>
<tbody>
<tr>
<td>Speed Trim Control</td>
<td>Middle Position</td>
</tr>
</tbody>
</table>

The speed control unit governed speed setting is factory set at approximately engine idle speed. (1000 Hz., Speed sensor signal or 600 RPM)

Crank the engine with DC power applied to the governor system. The actuator will energize to the maximum fuel position until the engine starts. The SPEED adjust pot is a 25-turn pot and you may have to turn it clockwise several turns before the engine starts. Once the engine starts, the governor system should be controlling the engine at a low idle speed. If the engine is unstable after starting, turn the GAIN adjustment counterclockwise until the engine stabilizes.

**NOTE**

The governed speed setpoint is increased by clockwise rotation of the SPEED adjustment control. Remote speed adjustment can be obtained with an optional Speed Trim Control (See Section 2).

5 ADJUSTING FOR STABILITY

Once the engine is at operating speed and at no-load, the following governor performance adjustments can be made:

**START FUEL ADJUSTMENT**

1. Rotate the GAIN adjustment clockwise until instability develops. Gradually move this adjustment counterclockwise until stability returns. Move this adjustment 1/8 of a turn further counter-clockwise to insure stable performance (270° pot).
2. Gain adjustments may require minor changes after engine load is applied. Normally, adjustments made at no-load achieve satisfactory performance. A strip chart recorder can be used to optimize the adjustments further.
3. If instability cannot be corrected or further performance improvements are required, refer to the troubleshooting section.

6 SYSTEM TROUBLESHOOTING

**SYSTEM INOPERATIVE**

If the engine governing system does not function, the fault may be determined by performing the voltage tests described in Steps 1 through 4. Positive (+) and negative (-) refer to meter polarity. Should normal values be indicated during troubleshooting steps, and then the fault may be with the actuator or the wiring to the actuator. Tests are performed with battery power on and the engine off, except where noted. See actuator publication for testing procedure on the actuator.

<table>
<thead>
<tr>
<th>STEP</th>
<th>WIRES</th>
<th>NORMAL READING</th>
<th>PROBABLE CAUSE OF ABNORMAL READING</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Red(+) &amp; Black(-)</td>
<td>Battery Supply Voltage (12 or 24 VDC)</td>
<td>1. DC battery power not connected. Check for blown fuse, switch off power.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2. Low battery voltage</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>3. Wiring error</td>
</tr>
<tr>
<td>2</td>
<td>Yellow(+) &amp; Brown(-)</td>
<td>0-2.5V with speed trim 4.7-5.4V without speed trim</td>
<td>1. Speed trim shorted or miswired.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2. Defective unit.</td>
</tr>
<tr>
<td>3</td>
<td>Orange(+) &amp; Green(-)</td>
<td>1.0 VAC RMS min. while cranking</td>
<td>1. Gap between speed sensor and gear teeth too great. Check Gap.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2. Improper or defective wiring to the speed sensor. Resistance between D and C should be 160 to 1200 ohms. See specific mag pickup data for resistance.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>3. Defective speed sensor.</td>
</tr>
<tr>
<td>4</td>
<td>Red(+) &amp; Blue(-)</td>
<td>0.8-1.5V while cranking</td>
<td>1. Wiring error to actuator.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2. Defective speed control unit.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>3. Defective actuator.</td>
</tr>
</tbody>
</table>
## INSTABILITY

<table>
<thead>
<tr>
<th>INSTABILITY</th>
<th>SYMPTOM</th>
<th>PROBABLE CAUSE OF ABNORMAL READING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fast Periodic</td>
<td>The engine seems to jitter with a 3Hz or faster irregularity of speed.</td>
<td>1. Readjust the Gain and Stability for optimum control. 2. Turn off other electrical equipment that may be causing interference.</td>
</tr>
<tr>
<td>Slow Periodic</td>
<td>An irregularity of speed below 3Hz.</td>
<td>1. Readjust the Gain 2. Check fuel system linkage during engine operation for: a. binding b. high friction c. poor linkage</td>
</tr>
<tr>
<td>Non-Periodic</td>
<td>Erratic Engine Behavior</td>
<td>1. Increasing the Gain should reduce the instability but not totally correct it. If this is the case, there is most likely a problem with the engine itself. Check for: a. engine mis-firings b. an erratic fuel system c. load changes on the generator set voltage regulator.</td>
</tr>
</tbody>
</table>

If unsuccessful in solving instability, contact GAC for assistance.
GAC@governors-america.com or call: 1-413-233-1888

## UNSATISFACTORY PERFORMANCE

<table>
<thead>
<tr>
<th>SYMPTOM</th>
<th>NORMAL READING</th>
<th>PROBABLE CAUSE OF ABNORMAL READING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine Overspeeds</td>
<td>1. Do Not Crank. Apply DC power to the governor system.</td>
<td>1. After the actuator goes to full fuel, disconnect the speed sensor at Orange and Green wires. If the actuator is still at full fuel-speed then the speed control unit is defective. 2. If the actuator is at minimum fuel position and there exists an erroneous position signal, then check speed sensor cable.</td>
</tr>
<tr>
<td></td>
<td>2. Manually hold the engine at the desired running speed. Measure the DC voltage between the Blue wire(-) and the RED wire(+) on the speed control unit.</td>
<td>1. If the voltage reading is 1.0 to 1.5 VDC: a. Speed adjustment is set above desired speed b. Defective speed control unit 2. If voltage reading is above 1.5 VDC then check for: a. actuator binding b. linkage binding 3. If the voltage reading is below 0.8 VDC: a. Defective speed control unit</td>
</tr>
<tr>
<td>Actuator does not energize fully while cranking</td>
<td>1. Measure the DC voltage between BLUE wire(-) and RED wire(+) on the speed control unit. Should be 0.8 to 1.5 volts. If not:</td>
<td>1. Actuator wiring incorrect 2. If the voltage is less than: a. 7V for a 12V system, or b. 14V for a 24V system, Then: 3. Check or replace battery.</td>
</tr>
<tr>
<td></td>
<td>2. Momentarily connect BLUE wire to the RED wire. The actuator should move to the full fuel position.</td>
<td>1. Actuator or battery wiring in error 2. Actuator or linkage binding 3. Defective actuator</td>
</tr>
<tr>
<td>Engine remains below desired governed speed</td>
<td>1. Measure the actuator output, WHITE and BLUE, while running under governor control.</td>
<td>1. If voltage measurement is within 1.5 VDC of the battery supply voltage level, then fuel control is restricted from reaching full fuel position, possibly due to mechanical governor, carburetor spring, or linkage interference. 2. Speed parameter set too low</td>
</tr>
</tbody>
</table>

### Insufficient Magnetic Speed Signal

A strong magnetic speed sensor signal will eliminate the possibility of missed or extra pulses. The speed control unit will govern well with a 0.5VAC RMS speed sensor signal. However, a speed sensor signal of 3VAC RMS or greater is recommended.

The amplitude of the speed sensor signal can be raised by reducing the gap between the tip of the speed sensor and the top land of a tooth on the engine's ring-gear. This gap should not be any smaller than 0.020 in. (0.45 mm). With the engine stopped, turn the magnetic speed sensor CW until it touches the top land of a ring-gear tooth, then turn it CCW 3/4 turn. This will provide an acceptable gap.

720 Silver Street, Agawam, MA 01001 USA
GAC@governors-america.com
www.governors-america.com

ESD1000 Electronic Speed Control Unit 02.26.16 PIB 1025 C
© 2016 Copyright All Rights Reserved